

Sonora Oil Lipstick

This sateen finish lipstick provides nice glide and comfortable wear.

| Phase | % | Ingredient | INCI | Supplier | Function |
|-------|-------|------------------------------|--|------------------------------|-------------------|
| 1 | 15.00 | Liponate™ TDTM | Tridecyl Trimellitate | Vantage™ | Emollient |
| 1 | 22.15 | Jjoba Ester-15 | Jjoba Esters | Vantage™ | Emollient |
| 1 | 20.00 | Jjoba Glaze LV | Simmondsia Chinensis (Jjoba) Seed Oil (and) Ethylene/Propylene/Styrene Copolymer (and) Butylene/Ethylene/Styrene Copolymer | Vantage™ | Emollient |
| 1 | 5.00 | Liponate™ Jjoba 20 | Jjoba Esters | Vantage™ | Emollient |
| 1 | 5.70 | Carnauba Wax | Copernicia Cerifera (Carnauba) Wax | Strahl & Pitsch | Structuring Agent |
| 1 | 5.80 | Candelilla Wax | Euphorbia Cerifera (Candelilla) Wax | Strahl & Pitsch | Structuring Agent |
| 1 | 5.25 | Beeswax | Cera Alba (Beeswax) | Strahl & Pitsch | Structuring Agent |
| 1 | 5.00 | Covanol® Red OS NA 3075 | CI 15850 (and) Octyldodecanol (and) Sorbitan Oleate | Sensient | Colorant |
| 1 | 5.00 | Covanol® White OS NA 9787 | CI 77891 (and) Octyldodecanol (and) Sorbitan Oleate | Sensient | Colorant |
| 1 | 10.00 | Colorana® Bordeaux | Iron Oxides (and) Mica | EMD Performance Materials | Colorant |
| 1 | 0.50 | SUNSIL 130H | Silica | Vantage™ (Sunjin) | Functional Powder |
| 2 | 0.60 | Diocide™ | Caprylyl Glycol (and) Phenoxyethanol (and) Hexylene Glycol | Centerchem | Preservative |

Procedure:

1. Add Phase 1 ingredients to main vessel and begin propeller mixing. Heat to 90°C. Mix until uniform.
2. At 90°C, add Phase 2 ingredient. Mix until uniform.
3. At 90°C, pour off into lipstick mold and freeze.

Stability: Stable for 6 weeks (F/T, 45°C, 25°C)